

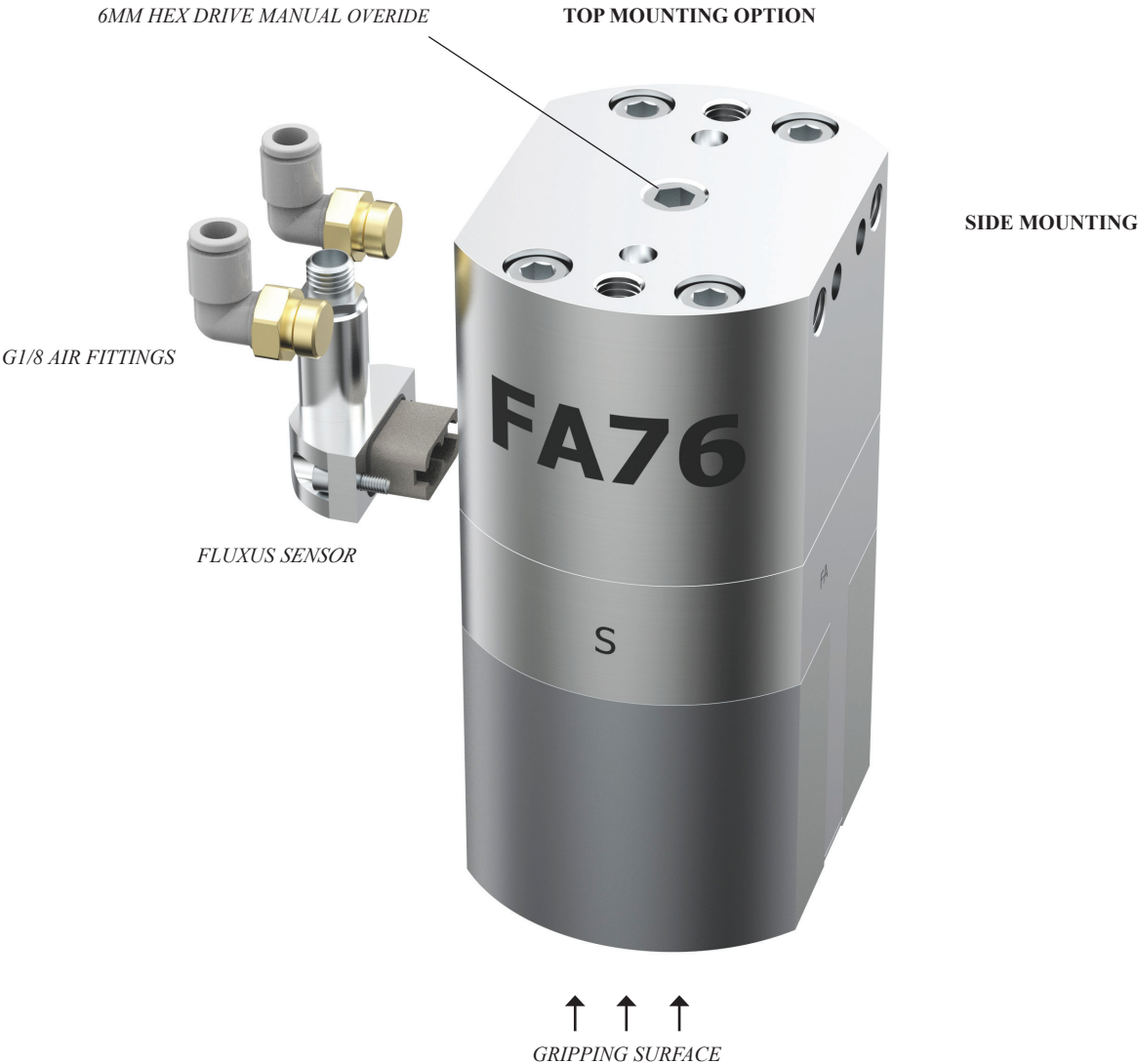
FA76

PNEUMATIC MAGNETIC GRIPPER



Technical Specifications and Features

Max Hold Force (kgf)	256
Air Port Threads	2X G1/8
Net Weight (kg)	2.1
Max Air Pressure (MPa)	0.7
Normal Actuation Pressure	0.5
ON/OFF Position Sensor	FLUXUS Sensor, M8 4-Pin Male Connector N.O. (Wiring diagram on Page 3)
ON/OFF Position Sensor Power Supply	150mA MAX @ 10-30V DC
ON/OFF Position Sensor Wire Length (m)	2.4
Maximum Operating Temperature	70 C
Actuation Time	0.5 s
Fastest Complete Cycle Frequency	0.5 Hz



DISCLAIMERS AND WARRANTY

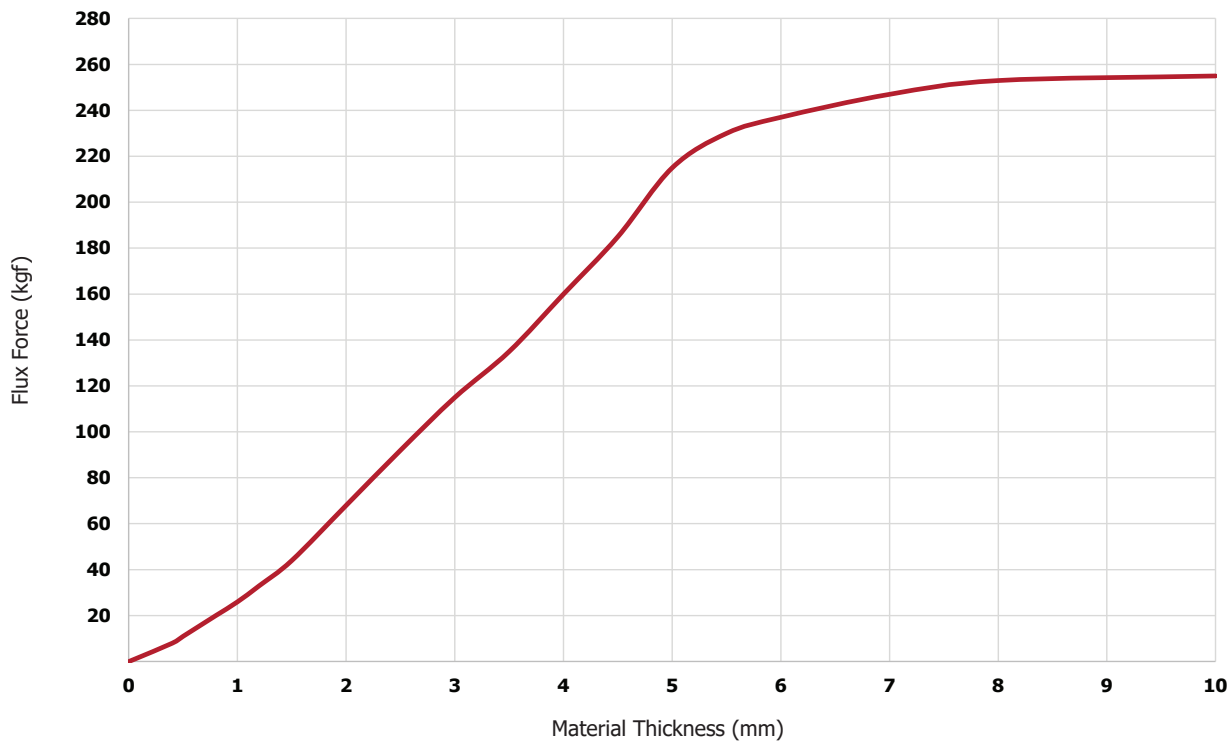
This product should be operated using clean air and under specified operating parameters. The product should only be actuated when in contact with a steel target. The product warranty is good for 1 year or 1.5 million cycles when operated following these guidelines.

Performance

Flux Force and Recommended Safe Working Loads

Target Thickness (mm)	0.4	0.5	0.6	0.8	1.0	1.2	1.5	2.0	2.5	3	3.5	4	4.5	5	5.5	7	8	10
Flux Force (kgf)	8.3	11.3	14.4	22.0	27.4	34.5	41.8	67.1	94.5	116.6	134.5	155.0	190.9	217.3	233.8	242.1	256.0	256.0
Normal Work Load (kg)	1.7	2.3	2.9	4.4	5.5	6.9	8.4	13.4	18.9	23.3	26.9	31.0	38.2	43.5	46.8	48.4	51.2	51.2
Shear Work Load (kg)	0.8	1.1	1.4	2.2	2.7	3.4	4.2	6.7	9.5	11.7	13.4	15.5	19.1	21.7	23.4	24.2	25.6	25.6

- Flux Force is the amount of gripping force generated by the product on a target part.
- Normal Work Load is the max target part weight recommended for handling in the normal orientation.
- Shear Work Load is the max target part weight recommended for handling in shear or perpendicular orientation.



Derating factors can be used to make simple calculations to choose the appropriate product for a given application.

Flux Force Deratings for Material and Contact

Condition	Derating Factor
Target Material - Low Carbon Steel	1.0
Target Material - High Carbon Steel	0.9
Target Material - Ferritic Stainless Steel	0.5
Target Material - Cast Iron	0.45
Contact - Perfect Flat	1.0
Contact - Imperfect Flat / Rough Surface	0.9
Contact - V Pole on Round	0.5
Contact - Multi-Point	0.5
Orientation - Normal	1.0
Orientation - Shear	0.5

Calculation Examples

Example A - FA46 with V poles handling a 2mm thick mild steel tube that weighs 3kg in normal orientation only.

(FA46 Flux Force on 2mm) x (V Pole on Round) x (Low Carbon Steel) = Estimated Flux Force

$47.5 \times 0.5 \times 1.0 = 23.75\text{kgf}$ Flux Force

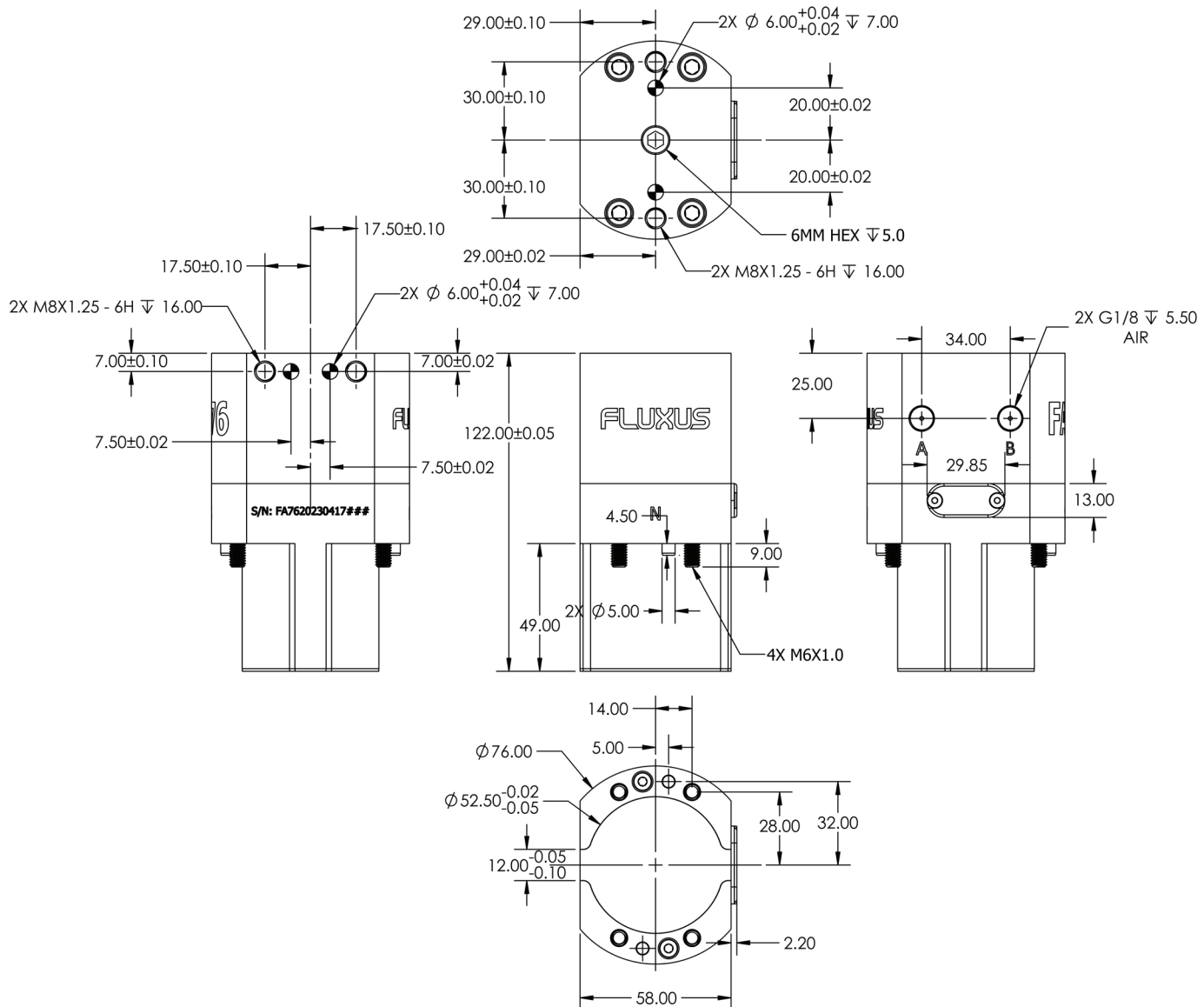
Example B - FA76 with flat poles handling a 10mm thick rough surface cast iron part that weighs 10kg in shear orientation.

(FA76 Flux Force on 10mm) x (Rough Surface) x (Cast Iron) x (Shear) = Estimated Flux Force

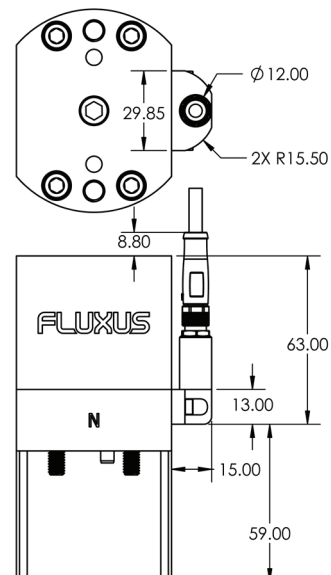
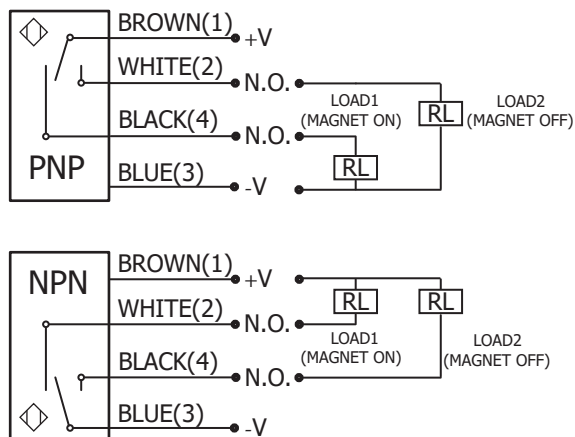
$256.0 \times 0.9 \times 0.45 \times 0.5 = 51.8\text{kgf}$ Flux Force

Dimensions

FA76 Base Dimensions with No Poles and No Sensors

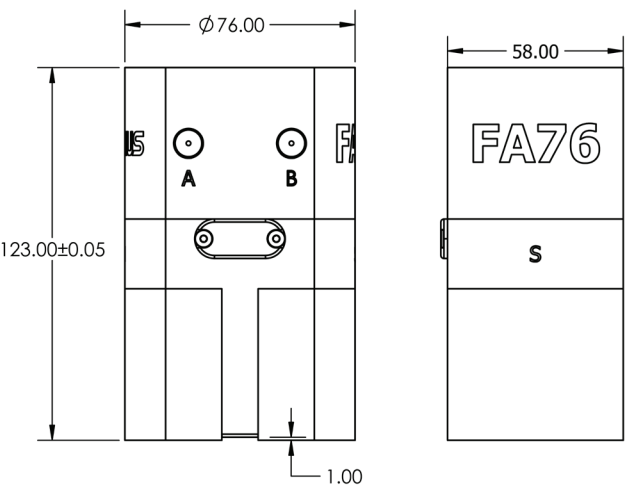


FA76 Standard Sensor Dimensions & Wiring Diagram

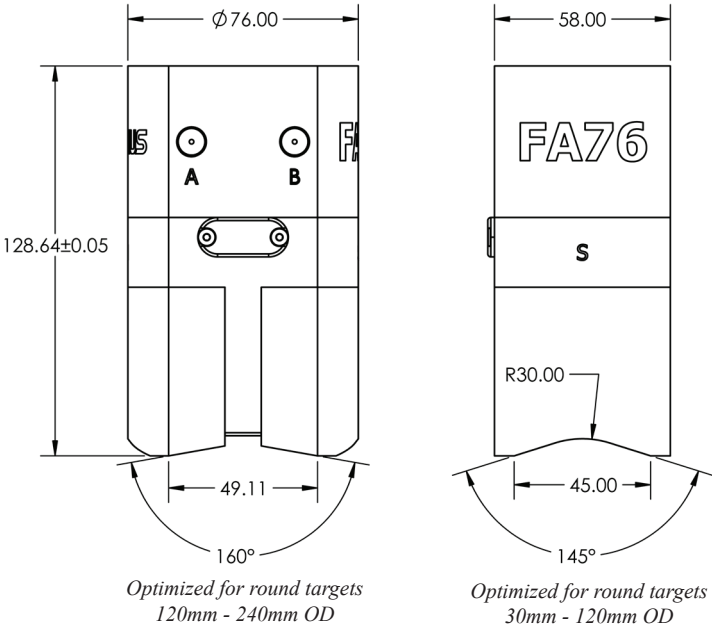


Dimensions

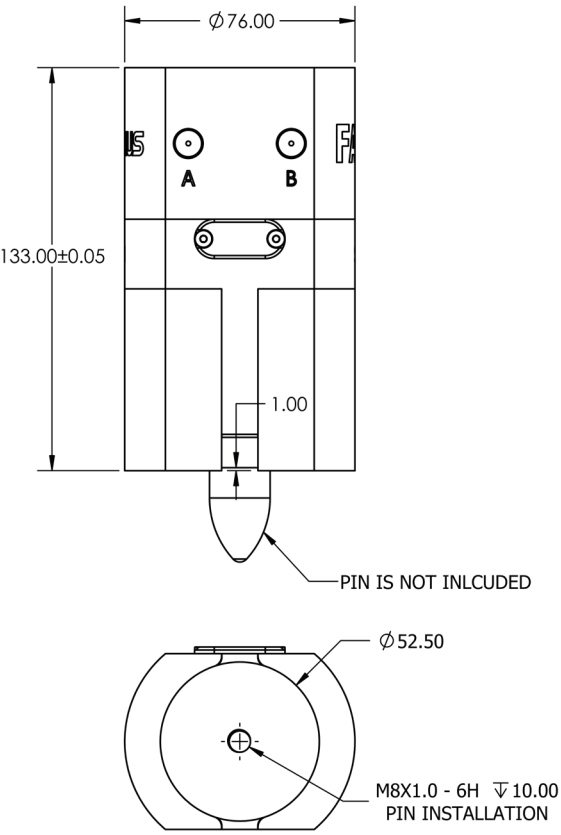
FA76 Standard Flat Pole



FA76 Standard V Pole



FA76 Standard Pin Pole (pin not included)



FA76 Standard Blank Pole

